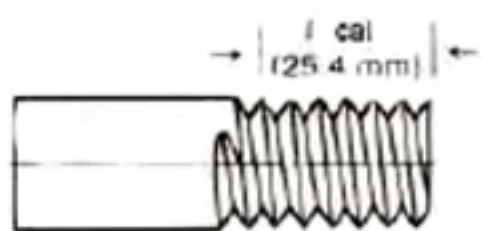


Tabela skoków gwintów calowych



Kąt zarysu

60°

60°

55°

55°

55°

Ilość zwojów na cal [TPI]

UNC UNF	Wymiar w calach	Wymiar w [mm]	UNC	UNF	BSW	BSF	G R i Rp
NR.0		1,542	-	80	-	-	-
NR.1		1,584	64	72	-	-	-
NR.2		2,184	56	64	-	-	-
NR.3		2,515	48	56	-	-	-
NR.4		2,848	40	48	-	-	-
NR.5		3,175	40	44	-	-	-
NR.6		3,505	32	40	-	-	-
NR.8		4,166	32	36	-	-	-
NR.10		4,826	24	32	-	-	-
NR.12		5,486	24	28	-	-	-
	1/8"	3,175	40	44	40	-	28
	5/32"	3,969	32	36	32	-	-
	3/16"	4,763	24	32	24	32	-
	7/32"	5,556	24	28	-	28	-
	1/4"	6,350	20	28	20	26	19
	5/16"	7,938	18	24	18	22	-
	3/8"	9,525	16	24	16	20	19
	7/16"	11,113	14	20	14	18	-
	1/2"	12,700	13	20	12	16	14
	9/16"	14,288	12	18	12	16	-
	5/8"	15,875	11	18	11	14	14
	3/4"	19,050	10	16	10	12	14
	7/8"	22,225	9	14	9	11	14
	1"	25,401	8	12	8	10	11
	1-1/8"	28,575	7	12	7	9	11
	1-1/4"	31,750	7	12	7	9	11
	1-3/8"	34,925	6	12	6	8	11
	1-1/2"	38,100	5	12	6	8	11
	1-3/4"	44,450	5	12	5	7	11
	2"	50,802	4,5	12	4,5	7	11
	2-1/4"	57,150	4,5	8	4	-	11
	2 1/2"	63,500	4	8	4	-	11
	2 3/4"	69,850	4	8	3,5	-	11
	3	76,200	4	8	3,5	-	11
	4	101,60	4	8	3	-	11